

Effective Date: (MM/DD/YYYY)

Revision:

Directly supports AS9100

Clause(s):

SC-FRM-00.CD.4020

09/23/2022

Original

8.4,8.4.2

Su		

Supplier Certificate of Conformity

1 P.O. PART NUMBER	R	2 REV.	LETTER	3 ENG	PART NUMBER		4 SUPP	PLIER	NAME AND ADDRESS		
		Dwg:									
		P/L:									
5 SUPPLIER CODE	6 REJECTION	DOCUME	NT NUMBER	7 QT	Y. SHIPPPED	8	PKG. SLIP	NO.	9. QARBON AEROSPAC	E P.O. AND	10.QARBON
									ITEM NUMBER		AEROSPACE
											PLANNING+
11 MATERIAL TYPE	AND CDECIPICAT	TIO	12 11545/10510		12 IF OADDON A	EDOCDACE MA	TU /DEI	111		A CTUDEDC	REV
11 MATERIAL TYPE A	AND SPECIFICA	110	12 HEAT/LOT NO		13 IF QARBON AI NO.	EROSPACE MA	I L. / KEL.	14	RAW MATERIAL MANUFA	ACTURERS	
					NO.						
LIST IN CHRONOLOG	ICAL ORDER TI	HE SEQUE	NCE OF ALL PROCES	SES PERFORM	ED			1			
*Out of Sequence proc	occos porformo	d must ha	normitted and for ann	royad and note	od on the COC						
	_	u must be									
15 PROCESS PERFORM	MED		16 SPECIFICATION	REVISION	EFFECTIVE	17 DATE			R NAME AND ADDRESS	19 APPROVA	AL NO.
					DATE OF	PERFORMED	WH	IERE	PROCESS PERFORMED		
					SPECIFICATION	*See					
						Sequence					
						Note					



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20 REMAR	RKS				complies and was manufa Engineering drawing(s), s requirements. Seller Qu inspected the parts an	the product order under this P.O. actured in accordance with applicable specification(s), and Purchase Order uality Assurance department has not they adhere to all contract drawings and/or specifications	
21 HARDNESS	21 HARDNESS 22 ELECT. CONDUCTIVITY S/B: S/B:			24 GRAIN DIRECTION VERIFIED	28 QUALITY MANAGER OR AUTHORIZED DESIGNEE		
S/B:							
ACTUAL:	ACTUAL:	ELECT. COND:			SIGNATURE	DATE	
25 QARBON DA AEROSPACE (inclusive of C/L source) or SUPPLIER ACCEPTANCE STAMP	26 LIST SERIAL 27 PURCHASE O	PPLICABLE					
		PRINT OR TYPE NAME					

Do not leave any boxes blank, if an item is not applicable enter 'NA'



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CERTIFICATE OF COMPLIANCE INSTRUCTIONS

- 1. Enter part number and dash number as it appears on the Purchase Order.
- 2. Enter the latest revision letter of the engineering drawing/model and applicable engineering order change number/letter. Also include revision of applicable drawing parts list. If the P.O. number is a planned "kit" then this block is not applicable.
- 3. If the part number listed in block 1 is a synthetic (i.e., planning configuration assigned number) number then enter the engineering equivalent part number, otherwise mark N/A. If there is no equivalent eng. Dash number then enter the drawing base number only. If the P.O. number is a planned "kit" then this block is not applicable.
- 4. Enter supplier name and address.
- 5. Enter Qarbon Aerospace assigned supplier code number (six digits numeric).
- 6. Enter all applicable completed Qarbon Aerospace rejection tag number(s) (i.e., SMRR or for 787 program the Wonderware tag no.). Use Block 20 for additional tag entries.

Note: If traveling work to a Qarbon Aerospace site on an open rejection tag do not use this form. Obtain and complete Form CD4020B.

- 7. Enter quantity shipped.
- 8. Enter supplier's packing slip or shipping document number.
- 9. Enter the Qarbon Aerospace. and item number applicable to shipment.
- 10. Enter the latest Qarbon Aerospace planning revision number to which the supplier is manufacturing and processing to (include manufacturing plan approval numbers and date when applicable.) For 787 programs include the revision of MARM's, MRM's, or MIRM's as applicable. Use Block 20 if additional space is required.
- 11. Enter material type (alloy), temper and specification.
- 12. Enter heat lot number for supplier purchased material.
- 13. Enter the applicable material release document number when Qarbon Aerospace furnishes material (i.e., JREQ number).
- 14. Enter the original raw material manufacturer's name when material is furnished by the supplier.



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- 15. Enter all customer special processes performed in the order of which the processes were performed. See applicable APPROVAL PROCESSOR LIST as noted in Table 2 of Qarbon Aerospace document. In addition to special processes include all organic coatings applied (e.g., paint).
- 16. Enter the specific specification number and revision to which parts were processed and effective date as published in the document.
- 17. Enter the date the process was actually performed.
- 18. Enter the name and address of the approved processor.
- 19. Enter the processor approval memo number. This approval number is the certification number that is found on the actual processor test report.
- 20. Use this area for any additional information or overflow from entries in the other block numbers.
- 21. Enter hardness requirements (should be) and actual readings (Is, include range).
- 22. Enter the electrical conductivity requirements (should be) and actual readings (Is, include range).
- 23. Enter the actual quantity of parts tested for each technique.
- 24. Indicate if grain direction has been verified when required.
- 25. Qarbon Aerospace source inspector (inclusive of C/L) applies acceptance stamp Method I, DQN Method 2 and date. If supplier is delegated and CD-4020 is required, then the supplier applies their acceptance stamp and date.

Note: Do not enter a signature or write across stamp.

- 26. List part serial numbers when applicable.
- 27. List all P.O. quality clauses/notes.
- 28. Supplier Quality Manager or authorized designee sign and date, include title and printed/typed name.

Note: Items eleven (11) through nineteen (19) and twenty-one (21) through twenty-four (24) are not applicable for assemblies/sub-assemblies and kits. Items fifteen (15) through nineteen (19) are required when critical processing is accomplished on assemblies.



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LIST ADDITIONAL PROCESSES/SPECIFICATIONS AS NEEDED, IF NECESSARY

15 PROCESS PERFORMED	16 SPECIFICATION	REVISION	EFFECTIVE DATE	17 DATE PERFORMED	18 SUPPLIER NAME AND ADDRESS WHERE PROCESS PERFORMED	19 APPROVAL NO.



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