



QUALITY TIPS AND GUIDANCE

Issued 11-15-23

NCR creations within TIPQA (Fields that must be populated)

*Noted fields in yellow below **MUST** be populated with appropriate information upon creation of NCR

Home - Nonconformance

NC Number : SN00002594 | Status : NEW | Assigned To : 2457a

Create CA | Print Label | Reassign | Split NC | PO Distribution | Reverse | Subscription | Modify Key Data | Line/Letter Details | Process

List | Identification | Discrepancy | Cause/Corrective-Action | Disposition | Approvals | Closure | Action History

Add / Remove SN | Add / Remove Traceability | Change Type | Hold NC | On Hold | Held By | Date Held

Remember to always save after ANY change!!!!

NC Summary *
ENGINEERING MODEL MARKER CONFLICTS WHICH ARE NOT THE INTENT OF ACTUAL PART CAUSED NON-CONFORMANCE OF PROCESSING AT SUB-TIER VENDOR. FLAGNOTE 432

Work Order
Supplier*
0000002457

PO Number
Site Code
Sub Step Order
Date Created
11/07/2023
Date Due
mm/dd/yyyy
Priority

PO Line Number
Supplier Part Number
Author
2457a

Drawing Number*
326P1S1205-203_005.PRT
Drawing Revision*
005
Project
Program Code
BOEINGTRAINER
Mfg Part Number

Lot Qty*
1
Inspected Qty
Nonconforming Qty*
1

Part Number*
326P1S1205-203
Part Description
BULKHEAD - CANTED FS228.982
Part Revision
Part Criticality

Unit Of Measure
EA
Product Group
Product Sub Group
End Item Serial Number



See slides 2 thru 4 for search instructions

If "Project" not known (found) then reach out to Qarbon SQE



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Click on the 3 dots

NC Summary*
ENGINEERING MODEL MARKER CONFLICTS WHICH ARE NOT THE INTENT OF ACTUAL PART CAUSED NON-CONFORMANCE OF PROCESSING AT SUB-TIER VENDOR. FLAGNOTE 432

Operation Code

Drawing Number*
326P151205-203_005.PRT

Drawing Revision*
005

Lot Qty*
1

Part Number*
326P151205-203

Unit Of Measure
EA

Work Order

Supplier*
0000002457

Step Order

Date Created
11/07/2023

Project

Inspected Qty

Part Description
BULKHEAD - CANTED FS228.982

Product Group

PO Line Number

Site Code

Sub Step Order

Date Due
mm/dd/yyyy

Program Code
BOEINGTRAINER

Nonconforming Qty*
1

Part Revision
-

Product Sub Group

Supplier Part Number

Author
2457a

Priority

Mfg Part Number

Part Criticality

End Item Serial Number

See next slide

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NCR creations within TIPQA (Fields that must be populated)

Workflow Select TIPQA® TIPSFE® Scott Taylor | - | ROF

Assigned To: 2457a

Print Label Reassign Split NC PO Distribution Reverse Subscription Modify Key Data Line/Letter Details Process

Click on "Query"

Find Program Code

Query List

Clear Cancel Query

Program Code

Description

Applies to FRACAS

NC Summary *

ENGINEERING MODEL MARKER CONFLICTS WHICH ARE NOT THE INTENT OF ACTUAL PART CAUSED NON-CONFORMANCE OF PROCESSING AT SUB-TIER VENDOR. FLAGNOTE 432

Operation Code

Drawing Number* 326P1S1205-203_005.PRT Date Created 11/07/2023 Date Due mm/dd/yyyy

Drawing Revision* 005 Project Program Code BOEINGTRAINER Mfg Part Number

Lot Qty* 1 Inspected Qty Nonconforming Qty* 1

Part Number* 326P1S1205-203 Part Description BULKHEAD - CANTED FS228.982 Part Revision - Part Criticality

Unit Of Measure EA Product Group Product Sub Group End Item Serial Number



See next slide

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Qarbon Aerospace, Inc. Proprietary



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- 1) Scroll down to select appropriate entry
- 2) Select entry
- 3) Click "OK"
- 4) Hit "check mark" to save

Remember to always save after ANY change!!!!

Program Code	Description	Business Unit	Applies To FRACAS	Use Au Trace
525R	Bell 8525	QAR	<input type="checkbox"/>	
ALLPROGRAM	All Programs	QAR	<input type="checkbox"/>	
BLUEORIGIN	Blue Origin	QAR	<input type="checkbox"/>	F
BOEINGCOM	All Boeing Commercial	QAR	<input type="checkbox"/>	F
BOEINGTRAINER	Boeing T-7 Trainer	QAR	<input checked="" type="checkbox"/>	F
C17	Boeing C17	QAR	<input type="checkbox"/>	F



If not known (found) then reach out to Qarbon SQE

See next slide