# • QUALITY TIPS AND GUIDANCE

#### Issued 11-15-23

### NCR creations within TIPQA (Fields that must be populated)

\*Noted fields in yellow below *MUST* be populated with appropriate information upon creation of NCR

ome - Nonconformance								
NC Number : SN00002594	Status : NE	W   Assigned To : 2457a 🕄 🕯	-9		•	H ≪ ≫ N	+ * *	: D Ŧ
		Create CA Print Lat	el Reassign Split NC	PO Distribution Re	verse Subscript	ion Modify Key Data	Line/Letter Deta	ils Process
ist Identification Discrepancy	Cause/Correctiv	e Action Disposition Approvals	Closure Action History			_ /		_
Add / Remove SN Add / Remove T	Traceability Cha	nge Type Hold NC On Hold 🗌 H	leid By	Date Held Remem	iber to alw NY change	ays save		
NC Summary *	8	Work Order	PO Number			PO Line Number		
ENGINEERING MODEL MARKER CO			•		I			
CAUSED NON-CONFORMANCE OF PROCESSING		Supplier*	Site Code	Site Code		Supplier Part Number		
AT SUB-TIER VENDOR, FLAGNOTE 4	32	0000002457	<b>0</b> :		~			:
Operation Code		Step Order	Sub Step Or	der		Author		
	I		I		I	2457a		0
Drawing Number*		Date Created	Date Due			Priority		
326P1S1205-203_005.PRT		11/07/2023	😵 🖬 🛛 mm/dd/yyyy					~
Drawing Revision*	[	Project	Program Co	de		Mfg Part Number		
005			BOEINGT	BOEINGTRAINER		I I		
Lot Otv*	L	Inspected Oty	Nonconform	ning Otv*		1		
1			1	1				
Part Number*		Part Description	Part Revisio	n		Part Criticality		
326P151205-203 BULKHEAD - CANTED FS228.982		-	•				~	
Unit Of Measure		Product Group	Product Sub	Group		End Item Serial Number		
EA			•		I			



See slides 2 thru 4 for search instructions

OVRBC

AEROSP

## **QUALITY TIPS AND GUIDANCE**

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#### NCR creations within TIPQA (Fields that must be populated)

Home • Nonconformance

NC Number : SN00002594   Status : NE	W   Assigned To: 2457a 3 🖬 🥞 Create CA Print Label Reassign	Split NC PO Distribution Reverse Subscr	Image: Notify Key Data     Image: Height and Height
List Identification Discrepancy Cause/Corrective Add / Remove SN Add / Remove Traceability Cha NC Summary * ENGINEERING MODEL MARKER CONFLICTS WHICH ARE NOT THE INTENT OF ACTUAL PART CAUSED NON CONFORMANCE OF PROCESSING	re Action Disposition Approvals Closure	Action History 3 dots I I Site Code	PO Line Number
AT SUB-TIER VENDOR. FLAGNOTE 432	Supplier*           0000002457           Step Order           I	Sub Step Order	Author 2457a
Drawing Number* 326P1S1205-203_005.PRT Drawing Revision*	Date Created           11/07/2023           Project	Date Due mm/dd/yyyy Program Code	Priority Mfg Part Number
005	Inspected Qty	BOEINGTRAINER : Nonconforming Qty*	See next slide
Part Number*           326P1S1205-203	Part Description BULKHEAD - CANTED FS228.982	Part Revision	Part Criticality
Unit Of Measure EA	Product Group	Product Sub Group	End Item Serial Number



If not known (found) then reach out to Qarbon SQE

# **QUALITY TIPS AND GUIDANCE**

### NCR creations within TIPQA (Fields that must be populated)

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	Workflow Select      TIPQA® TIPSFE®			Scott Taylor   -   ROF	
Click of	on "Query"	Assigned To: 2457a 3 🔚 🤹 Create Create Print Label Reassign	Split NC PO Distribution Reverse Subscr	K	
Audit Management	List Identification Discrepancy Cause/Correc	Find Program Code			
Change Management	Add / Remove SN Add / Remove Traceability	Query List			
Corrective Action					
Complaint Handling	NC Summary *	Cle	ar Cancel Query	PO Line Number	
Document Management	ENGINEERING MODEL MARKER CONFLICTS WHICH ARE NOT THE INTENT OF ACTUAL PART CAUSED NON-CONFORMANCE OF PROCESSING	Program Code Description	i	Supplier Part Number	
In-Process Inspection	CALSOB-TIER VENDOR, FLAGNUTE 432	Applies to	~		
Nonconformance	Operation Code	FRACAS		Author	
Receiving Inspection	:		:	2457a 🚯	
Serialized Test &	Drawing Number*	Date Created	Date Due	Priority	
Inspection	326P1S1205-203_005.PRT	11/07/2023	mm/dd/yyyy	×	
Supplier Management	Drawing Revision*	Project	Program Code	Mfg Part Number	
Temperature Controlled Material	005	i	BOEINGTRAINER	:	
Training Management	Lot Qty*	Inspected Qty	Nonconforming Qty*		
FAVORITES 👻	1		1		
st Recently Used 🛛 🗸	Part Number*	Part Description	Part Revision	Part Criticality	
	326P1S1205-203	BULKHEAD - CANTED FS228.982			
	Unit Of Measure	Product Group	Product Sub Group	End Item Serial Number	
	EA	•	:		



### See next slide

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Qarbon Aerospace, Inc. Proprietary



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# QUALITY TIPS AND GUIDANCE

### NCR creations within TIPQA (Fields that must be populated)

	0 1 0	Workflow Select			Scott Taylor   -   ROF 🛞
1)	Scroll do	wn to select	NEW   Assigned To : 2457a 3 🖩 🦉	after ANY change!!!!	ave H + * * 3 ± scription Modify Key Data Line/Letter Details Process
2)	2) Select entry		Find Program Code		
3) 4)	) Click "OK" ) Hit "check mark" to save		Drag a column header here to group by that column	Cancel Ok	PO Line Number
	is Inspection	CAUSED NUN-CONFORMATICE OF PROCESSING	Program T Description T Business Unit	T Applies To T Use Au FRACAS Trace	Supplier Part Number
	formance Inspection	Operation Code	S25R         Bell B525         QAR           ALLPROGRAM         All Programs         QAR		Author 2457a
	l Test & n Management	326P1S1205-203_005.PRT Drawing Revision*	BLDEORIGIN Blue Origin QAR BOEINGCOM All Boeing Commercial QAR BOEINGTRAINER Boeing T-7 Trainer QAR		Mfg Part Number
	ture d Material	005	Inspected Oby	Nonconforming Otv/*	;
	ES V	1			
	'Used 👻	Part Number* 326P1S1205-203	Part Description BULKHEAD - CANTED FS228.982 Product Group	Part Revision	Part Criticality
		EA			



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See next slide QARBO

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