

Subject:

Supplier Quality Alert -Written

Supplier Alert No. 00002

Issued: 08 Month 2023

To: All T-7A Suppliers

Cc: Qarbon Supplier Quality

Subject: All engineering models where Notes 950 and 910 apply

Requirement:

If the following notes are part of any engineering package, they must be consumed within your Inspection CMS/CMM reports with values properly measured and recorded.

910 (GDT-003A/A) Unless otherwise specified: (a) All features that do not have locating faces identified are subject to a surface profile tolerance of 0.060 with respect to datums A (primary), B (secondary) and C (tertiary). Profile must be maintained on one face only. Opposing face is controlled by the thickness tolerance. (b) All outer faces exhibiting contour in one or more directions are subject to a surface profile of 0.030 with respect to datums A (primary), B (secondary) and C (tertiary). Opposing face is controlled by the thickness tolerance.

950 (GDT-023A) Unless otherwise noted, all fillet radii shall have a tolerance of +/-0.030. Non-fully developed fillet radii (those with insufficient step height to achieve tangency at both adjacent surfaces) shall be controlled by the standard profile tolerance.

Regards,

Scott Taylor

Supplier Quality Manager

Qarbon Aerospace

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